INDUSTRIAL RF HEATING



180 kW



- Output power: 178 kW in CW mode
- Anode voltage: 14 kV
- Anode dissipation: 70 kW
- Frequency up to 30 MHz







ITK 60-2

The ITK 60-2 is a RF power triode designed specifically for industrial applications.

This tube uses a coaxial design and metal-ceramic technology. This triode is designed to operate in CW mode. For operation in pulse mode, the parameters depend on each equipment characteristics. Contact us for specific information.

The ITK 60-2 is an water cooled triode. This product is designed, developed and manufactured at an ISO 9001 registered production site.

Electrical characteristics

Filament	thoriated tungsten		
Filament voltage (+ 5 %, - 10 %) (1)	13	V	
Filament current	250	А	
Surge current	900	А	max.
Cold resistance	7	m	
Capacitances:			
• grid-anode	60	рF	
grid-cathode	130	рF	
cathode-anode (2)	4	рF	
Amplification factor	23		approx.
Transconductance (Va: 12 kV, Ia: 10 A)	115	mA/V	approx.

Mechanical characteristics

Operating position	vertical, anode up or down		
Veight	10.6	kg	approx.
Dimensions	see outline drawing		

Maximum ratings

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Frequency (3)	60	MHz
Anode voltage:		
• up to 15 MHz	14	kV
• from 15 to 30 MHz	13	kV
Control grid voltage	- 1 500	V
Anode current, CW	25	А
Control grid current:		
 at full load, CW 	4	А
• at no load, CW	6	А
Peak cathode current, CW	110	А
Anode dissipation:		
 industrial cooling water 	70	kW
 distilled or deionized water 	70	kW
Grid dissipation:		
• up to 30 MHz	1.8	kW
Grid resistance (tube non conducting)	10	К

(1) At frequencies above 50 MHz, the filament voltage is reduced so that the ratio of filament voltage to current becomes the same as that without an anode voltage.
 (2) Measured with a 40 x 40 cm shielding plate attached to the grid plate.
 (3) Limited conditions above 30 MHz. Please consult Thales Electron Devices.

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Cooling

Anode cooling	water		
Cooling water flow and pressure gradient	see cooling curves		
Temperature at outlet (industrial water)	60	°C	max.
Cooling water inlet pressure	5	bar	max.
Temperature at any point on tube envelope	220	°C	max.
Air flow on filament head	0.5	m³/mi	n.

Typical operation (4)

Evennlee	Class C RF oscilla	tor for industria	al applications
Examples	1	2	
Frequency	15	30	MHz
Anode voltage	13	11	kV
Grid bias	- 870	- 790	V
Grid voltage	1 370	1 280	V
Anode current	18	17	А
Grid current, on load	3.5	3.5	А
Anode input power	234	208	kW
Anode output power	178	141	kW
Anode dissipation	55	41.5	kW
Grid dissipation	1.53	1.5	kW
Grid resistance	250	225	
Feedback ratio	11.7	12.9	%
Oscillator efficiency	76	75.4	%

(4) Operation with higher frequencies on request.

Cooling curves

Distilled, deionized or tap water may be used for cooling. The water flow rate and pressure drop required for a particular anode dissipation are indicated on the cooling curves. Tout (°C)

Pa : anode dissipation

 Δp : pressure drop across the water cooler

q : water flow rate

 T_{out} : outlet water temperature

(for an inlet water temperature of 20°C with industrial water and 50°C with distilled or deionized water).

Industrial water minimum resistivity : 5 kΩ.cm



Distilled or deionized water minimum resistivity : 50 kΩ.cm







Constant current characteristics



Outline drawing (dimensions in mm)

Top view (dimensions in mm)





This document cannot be considered to be a contractual specification. The information given herein may be modified without notice due to product improvement or further development. Consult Thales Electron Devices before making use of this information for equipment design.

For further information, please contact:

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